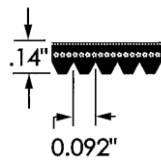


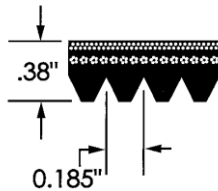
**J SECTION**



**Part Number: 180J6**  
**180** 18.0" Nominal Outside Length  
**J** J Belt Section  
**6** 6 Ribs

The Poly-V® belt is a single, endless belt with longitudinal V-shaped ribs that mate consistently with the V-grooves in the sheaves. It combines the convenience of a thin, one-piece flat belt with the strong gripping traction of multiple V-belts to make the Poly-V® belt far better than either for many applications.

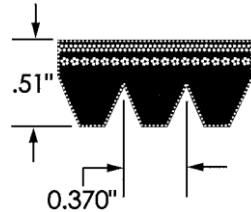
**L SECTION**



**Part Number: 540L8**  
**540** 54.0" Nominal Outside Length  
**L** L Belt Section  
**8** 8 Ribs

More power in less space: Continuous engagement with the sheave driving surface gives you greater power capacity per inch of width. In addition, wasted space between separate V-belts is eliminated and converted into narrower, shallower grooves. These provide substantially greater contact area for stronger and more uniform traction.

**M SECTION**



**Part Number: 990M10**  
**990** 99.0" Nominal Outside Length  
**M** M Belt Section  
**10** 10 Ribs

Longer belt and sheave life: Complete support of the tension member, combined with full and uniform engagement with the sheave grooves, eliminates differential driving and equalizes belt stresses. That, in turn, minimizes belt elongation and leads to significantly longer flex life.

**POLY - V®**

| <b>"J" SECTION POLY-V®</b> |  |       |       |        |        |        |            |         |
|----------------------------|--|-------|-------|--------|--------|--------|------------|---------|
| SIZE                       | WEIGHT BY COMMON RIB AMOUNTS IN POUNDS |       |       |        |        |        | LB PER RIB | MAX RIB |
|                            | 4 RIB                                  | 6 RIB | 8 RIB | 10 RIB | 16 RIB | 20 RIB |            |         |
| 180J                       | 0.04                                   | 0.06  | 0.08  | 0.10   | 0.16   | 0.20   | 0.01       | 68      |
| 190J                       | 0.04                                   | 0.06  | 0.08  | 0.10   | 0.16   | 0.20   | 0.01       | 68      |
| 200J                       | 0.04                                   | 0.06  | 0.08  | 0.10   | 0.16   | 0.20   | 0.01       | 68      |
| 220J                       | 0.04                                   | 0.06  | 0.08  | 0.10   | 0.16   | 0.20   | 0.01       | 68      |
| 240J                       | 0.04                                   | 0.06  | 0.08  | 0.10   | 0.16   | 0.20   | 0.01       | 68      |
| 260J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 280J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 300J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 320J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 340J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 360J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 380J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 400J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 410J                       | 0.08                                   | 0.12  | 0.16  | 0.20   | 0.32   | 0.40   | 0.02       | 68      |
| 430J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 460J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 490J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 520J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 550J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 580J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 610J                       | 0.12                                   | 0.18  | 0.24  | 0.30   | 0.48   | 0.60   | 0.03       | 68      |
| 650J                       | 0.16                                   | 0.24  | 0.32  | 0.40   | 0.64   | 0.80   | 0.04       | 68      |
| 730J                       | 0.16                                   | 0.24  | 0.32  | 0.40   | 0.64   | 0.80   | 0.04       | 68      |
| 870J                       | 0.20                                   | 0.30  | 0.40  | 0.50   | 0.80   | 1.00   | 0.05       | 68      |
| 920J                       | 0.20                                   | 0.30  | 0.40  | 0.50   | 0.80   | 1.00   | 0.05       | 68      |
| 980J                       | 0.20                                   | 0.30  | 0.40  | 0.50   | 0.80   | 1.00   | 0.05       | 68      |

| <b>"L" SECTION POLY-V®</b> |  |       |        |        |        |        |            |         |
|----------------------------|--|-------|--------|--------|--------|--------|------------|---------|
| SIZE                       | WEIGHT BY COMMON RIB AMOUNTS IN POUNDS |       |        |        |        |        | LB PER RIB | MAX RIB |
|                            | 6 RIB                                  | 8 RIB | 10 RIB | 12 RIB | 14 RIB | 16 RIB |            |         |
| 500L                       | 0.66                                   | 0.88  | 1.10   | 1.32   | 1.54   | 1.76   | 0.11       | 96      |
| 540L                       | 0.72                                   | 0.96  | 1.20   | 1.44   | 1.68   | 1.92   | 0.12       | 96      |
| 560L                       | 0.72                                   | 0.96  | 1.20   | 1.44   | 1.68   | 1.92   | 0.12       | 96      |
| 615L                       | 0.78                                   | 1.04  | 1.30   | 1.56   | 1.82   | 2.08   | 0.13       | 96      |
| 635L                       | 0.84                                   | 1.12  | 1.40   | 1.68   | 1.96   | 2.24   | 0.14       | 96      |
| 655L                       | 0.84                                   | 1.12  | 1.40   | 1.68   | 1.96   | 2.24   | 0.14       | 96      |
| 675L                       | 0.90                                   | 1.20  | 1.50   | 1.80   | 2.10   | 2.40   | 0.15       | 96      |
| 695L                       | 0.90                                   | 1.20  | 1.50   | 1.80   | 2.10   | 2.40   | 0.15       | 96      |
| 725L                       | 0.96                                   | 1.28  | 1.60   | 1.92   | 2.24   | 2.56   | 0.16       | 96      |
| 765L                       | 0.96                                   | 1.28  | 1.60   | 1.92   | 2.24   | 2.56   | 0.16       | 96      |
| 780L                       | 1.02                                   | 1.36  | 1.70   | 2.04   | 2.38   | 2.72   | 0.17       | 96      |
| 795L                       | 1.02                                   | 1.36  | 1.70   | 2.04   | 2.38   | 2.72   | 0.17       | 96      |
| 815L                       | 1.02                                   | 1.36  | 1.70   | 2.04   | 2.38   | 2.72   | 0.17       | 96      |
| 840L                       | 1.08                                   | 1.44  | 1.80   | 2.16   | 2.52   | 2.88   | 0.18       | 96      |
| 865L                       | 1.08                                   | 1.44  | 1.80   | 2.16   | 2.52   | 2.88   | 0.18       | 96      |
| 915L                       | 1.14                                   | 1.52  | 1.90   | 2.28   | 2.66   | 3.04   | 0.19       | 96      |
| 975L                       | 1.26                                   | 1.68  | 2.10   | 2.52   | 2.94   | 3.36   | 0.21       | 96      |
| 990L                       | 1.26                                   | 1.68  | 2.10   | 2.52   | 2.94   | 3.36   | 0.21       | 96      |
| 1065L                      | 1.38                                   | 1.84  | 2.30   | 2.76   | 3.22   | 3.68   | 0.23       | 96      |
| 1120L                      | 1.44                                   | 1.92  | 2.40   | 2.88   | 3.36   | 3.84   | 0.24       | 96      |
| 1150L                      | 1.44                                   | 1.92  | 2.40   | 2.88   | 3.36   | 3.84   | 0.24       | 96      |
| 1215L                      | 1.80                                   | 2.40  | 3.00   | 3.60   | 4.20   | 4.80   | 0.30       | 72      |
| 1230L                      | 1.80                                   | 2.40  | 3.00   | 3.60   | 4.20   | 4.80   | 0.30       | 72      |
| 1295L                      | 1.86                                   | 2.48  | 3.10   | 3.72   | 4.34   | 4.96   | 0.31       | 72      |
| 1310L                      | 1.92                                   | 2.56  | 3.20   | 3.84   | 4.48   | 5.12   | 0.32       | 72      |
| 1455L                      | 2.10                                   | 2.80  | 3.50   | 4.20   | 4.90   | 5.60   | 0.35       | 72      |

| <b>"M" SECTION POLY-V®</b> |  |       |        |        |        |        |            |         |
|----------------------------|--|-------|--------|--------|--------|--------|------------|---------|
| SIZE                       | WEIGHT BY COMMON RIB AMOUNTS IN POUNDS |       |        |        |        |        | LB PER RIB | MAX RIB |
|                            | 6 RIB                                  | 8 RIB | 10 RIB | 12 RIB | 14 RIB | 16 RIB |            |         |
| 900M                       | 4.20                                   | 5.60  | 7.00   | 8.40   | 9.80   | 11.20  | 0.70       | 36      |
| 940M                       | 4.38                                   | 5.84  | 7.30   | 8.76   | 10.22  | 11.68  | 0.73       | 36      |
| 990M                       | 4.62                                   | 6.16  | 7.70   | 9.24   | 10.78  | 12.32  | 0.77       | 36      |
| 1060M                      | 4.92                                   | 6.56  | 8.20   | 9.84   | 11.48  | 13.12  | 0.82       | 36      |
| 1115M                      | 6.18                                   | 8.24  | 10.30  | 12.36  | 14.42  | 16.48  | 1.03       | 36      |
| 1150M                      | 6.36                                   | 8.48  | 10.60  | 12.72  | 14.84  | 16.96  | 1.06       | 36      |
| 1185M                      | 6.54                                   | 8.72  | 10.90  | 13.08  | 15.26  | 17.44  | 1.09       | 36      |
| 1230M                      | 6.78                                   | 9.04  | 11.30  | 13.56  | 15.82  | 18.08  | 1.13       | 36      |
| 1310M                      | 6.92                                   | 9.16  | 11.40  | 13.68  | 15.96  | 18.24  | 1.14       | 74      |
| 1390M                      | 6.48                                   | 8.64  | 10.80  | 12.96  | 15.12  | 17.28  | 1.08       | 74      |
| 1470M                      | 6.84                                   | 9.12  | 11.40  | 13.68  | 15.96  | 18.24  | 1.14       | 74      |
| 1610M                      | 7.44                                   | 9.92  | 12.40  | 14.88  | 17.36  | 19.84  | 1.24       | 74      |
| 1650M                      | 7.62                                   | 10.16 | 12.70  | 15.24  | 17.78  | 20.32  | 1.27       | 74      |
| 1760M                      | 8.16                                   | 10.88 | 13.60  | 16.32  | 19.04  | 21.76  | 1.36       | 74      |
| 1830M                      | 8.46                                   | 11.28 | 14.10  | 16.92  | 19.74  | 22.56  | 1.41       | 74      |
| 1980M                      | 9.12                                   | 12.16 | 15.20  | 18.24  | 21.28  | 24.32  | 1.52       | 74      |
| 2130M                      | 9.78                                   | 13.04 | 16.30  | 19.56  | 22.82  | 26.08  | 1.63       | 74      |
| 2410M                      | 11.04                                  | 14.72 | 18.40  | 22.08  | 25.76  | 29.44  | 1.84       | 74      |
| 2560M                      | 11.70                                  | 15.60 | 19.50  | 23.40  | 27.30  | 31.20  | 1.95       | 74      |
| 2710M                      | 12.36                                  | 16.48 | 20.60  | 24.72  | 28.84  | 32.96  | 2.06       | 74      |
| 3010M                      | 13.74                                  | 18.32 | 22.90  | 27.48  | 32.06  | 36.64  | 2.29       | 74      |
| 3310M                      | 15.06                                  | 20.08 | 25.10  | 30.12  | 35.14  | 40.16  | 2.51       | 74      |
| 3610M                      | 16.38                                  | 21.84 | 27.30  | 32.76  | 38.22  | 43.68  | 2.73       | 74      |